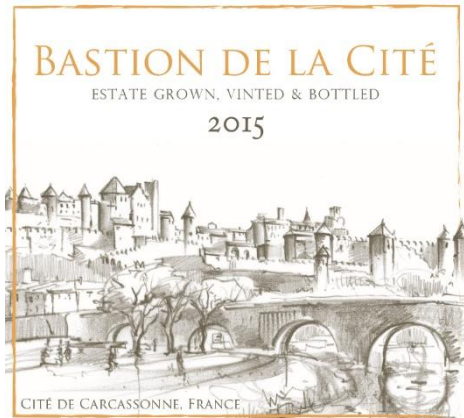




**DMS** *David Milligan Selections*  
The Trusted Choice in Estate Wines



# Bastion de la Cité



## IGP Cite de Carcassonne

Situated between the Pyrenees to the South and the Black Mountains to the North, Carcassonne is best known for its fabulous medieval city, surrounded by massive battlements, a UNESCO World Heritage site. It enjoys a privileged climatic position where the excesses of the Mediterranean climate are tempered by the coolness of the Atlantic and the high altitude. This special microclimate gives the wines their particular elegance and charm.

### **Blanc**

*40% Sauvignon Blanc – 40% Chardonnay – 20% Grenache Blanc*  
Cold fermentation. 30 year old vines on average.  
Full of fruit, fresh and clean. Great on its own or with seafood and other light dishes.



The history of the family started at Pennautier in 1620 under the reign of Louis XII, when Bernard de Pennautier, Treasurer of the States of Languedoc, laid the first stone of the Château de Pennautier ...

Nine generations came and went and in 1921, the last Pennautier by name, Paule de Pennautier, married Christian de Lorgeril, a Breton gentleman. In 1987, when Nicolas took over from his parents and in 1992, Nicolas's wife Miren de Saint Chamas took over as director of Vignobles de Lorgeril and threw herself into the job. She has remained there ever since, working alongside her husband and driven by the intuition that it is here, in the foothills of the mountains, that the greatest wines of southern France flourish.

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